

106555

September-06-13 11:12:32 AM

N900040100

Setup Start *NS1*

Stop *NS2*

4

4

Customer:

Reference:

Date:

Run Start *NR1*

Date:

Stop *NR2*

**Insp.
Stamp**

Revision Nbr

D2731

Rev C

DEO D2731-C-1

100

0.00

100

SprayPaint

Spray Painting

Memo

apply rock guard as per dwg D2731

0.00

110

QC3- Inspect Part Finish

0.00

110

QC

Quality Control

Memo

0.00

2

Work Order ID 106555

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Item ID: D2731-7RG Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Lug
 Start Date: 9/06/13 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 9/09/13 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location (2x) 465	0.00							
120	2x PPP 90309	0.00				4X	(28)	13-09-9	
Packaging	Memo								
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130		0.00							
QC	Memo								
Quality Control									

13-09-9

20

21

Picklist Print

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Work Order ID: 106555
Parent Item: D2731-7RG
Parent Item Name: Mounting Lug

Start Date: 9/06/13
Start Qty: 4.00

Required Date: 9/09/13
Required Qty: 4.00

Comments: Ipp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2731-7 Mounting Lug		Manufactured	No			100	Each	78.0000	1	4		13-9-6	

Location

Loc Qty

Loc Code

ST466

10

97497

10

ST467

68

71860

4

78922

5

85477

47

89726

12

(4)

DRAWING NO. D2731	TITLE MOUNTING LUG	REV. C	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D2731-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>ap</i>	CHECKED <i>Sc</i>	MFG. APPR. <i>M</i>	APPROVED <i>MD</i>		DE APPR. <i>#</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		

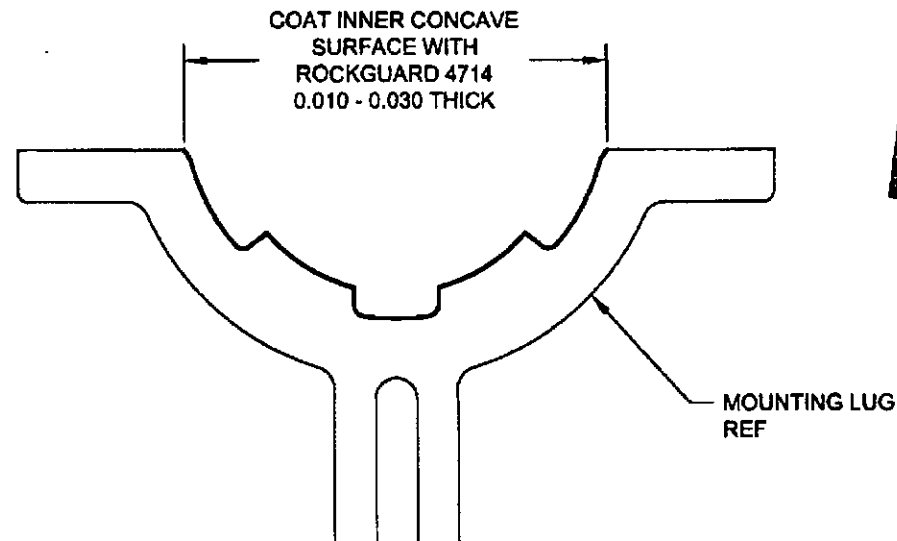
PURPOSE

ADD D2731-xRG OPTION

CHANGE

D2731-xRG MOUNTING LUGS ARE INDENTICAL TO D2731-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.

W/O 106555



RELEASED
2011-05-24
MD

D2731-1RG MOUNTING LUG (SHOWN)
D2731-3RG/-5RG/-7RG MOUNTING LUGS (SIMILAR)

